

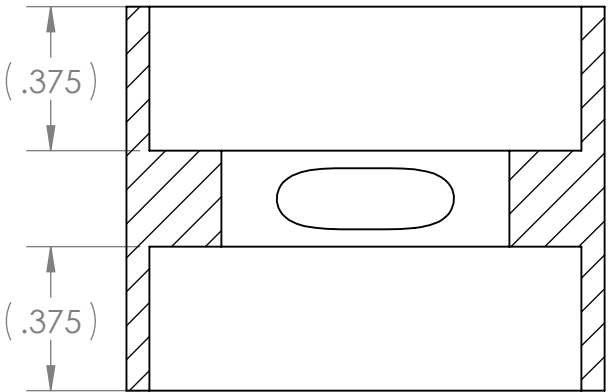
4

3

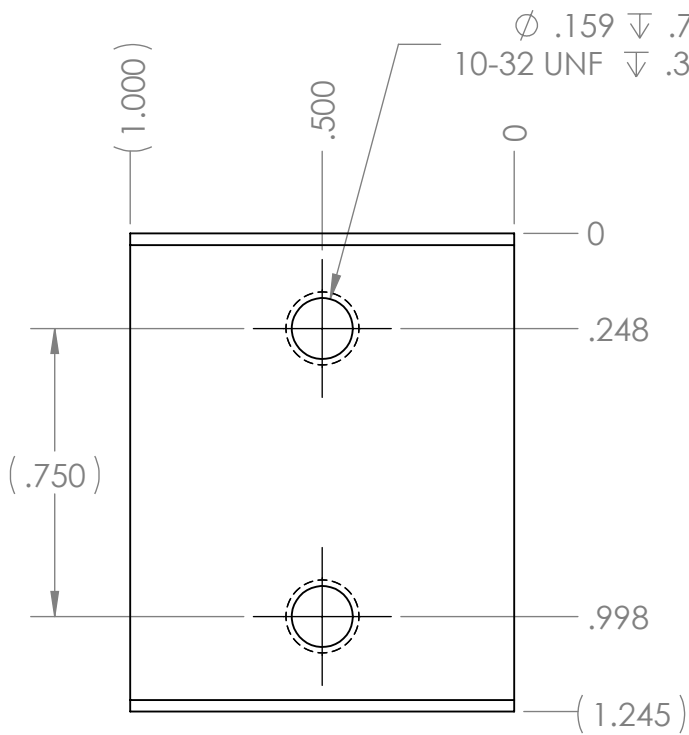
2

1

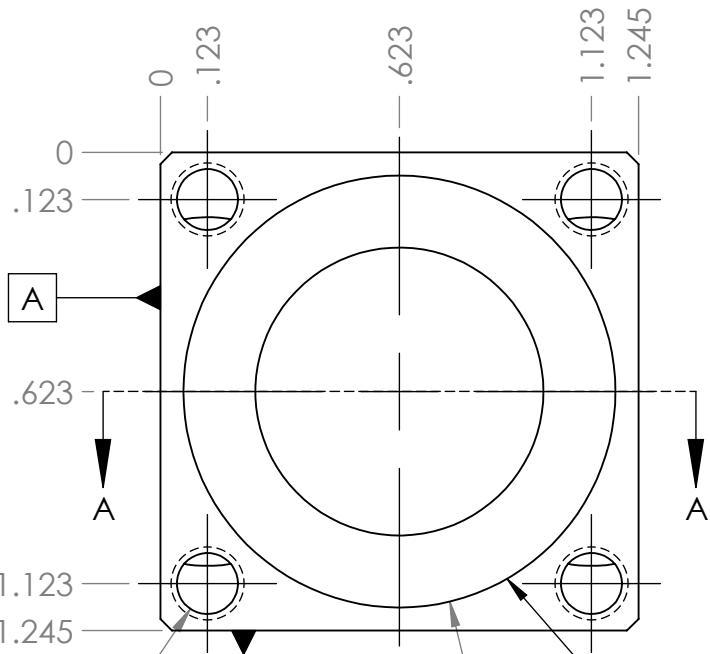
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	2015	A. BAKER
2	3/8" DEEP TAP, PRESS FIT BEARING DIMS	10/2015	A. BAKER
3	ADDED GD&T TOL. FOR BEARING POCKET LOCATIONS	2/13/2018	N. LAWRENCE
4	DRAWN TO MEET AMDS-1, TOLERANCES UPDATED	5/16/2018	A. SHORES



SECTION A-A



④ $\varnothing .159 \downarrow .750$
10-32 UNF $\downarrow .380$ (2)

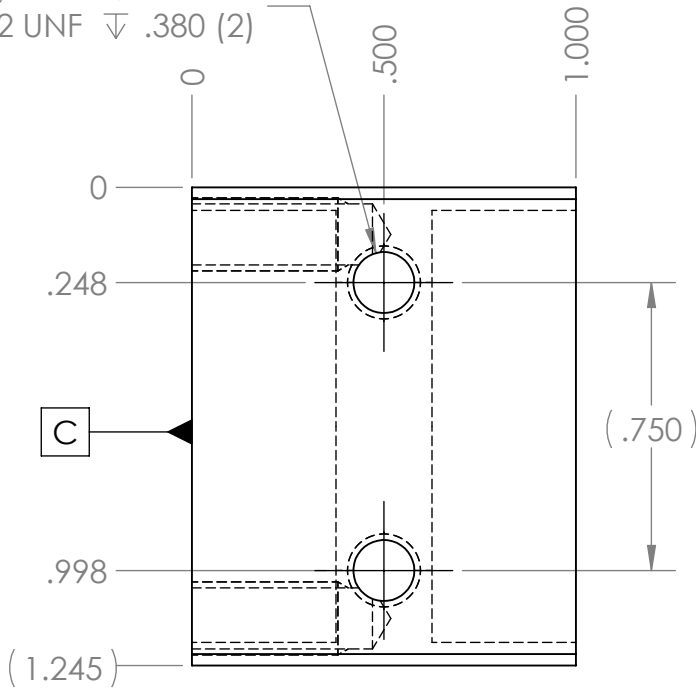


A

A

B

④ $\varnothing .159 \downarrow .750$
10-32 UNF $\downarrow .380$ (2)



C

$\varnothing 1.1249 \downarrow 1.1241$ 0.375 ④

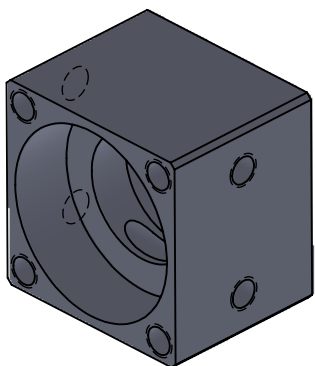
④ $\varnothing 1.1249 \downarrow 1.1241$ 0.375

④ .03 X 45° (4)

$\varnothing$	0.001	(S)	A	B
$\varnothing$	0.001	(S)	A	C

$\varnothing .75$
THRU ALL ④

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



4

3

2

1

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: DART BEARING BLOCK		
TOLERANCES:		BREAK ALL SHARP EDGES.				
FRACTIONAL	±1/16					
ANGULAR: MACH	±1°					
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1					
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL			NAME	DATE	SIZE	DWG. NO.
6061-T6 ALUMINUM		CHECKED	NL	6/6/18	B	am-3253
FINISH		ENG APPR.				REV
TUMBLER		MFG APPR.				4
DO NOT SCALE DRAWING		Q.A.			SCALE: 2:1	
					SHEET 1 OF 1	